



Maxxam™ FR PP301 SHI BK268

Polypropylene

Key Characteristics

Product Description	
Polypropylene compound, flame retardant	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Features	• Flame Retardant
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.00	1.00	ASTM D792
Molding Shrinkage	1.2 to 2.0 %	1.2 to 2.0 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ²	3340 psi	23.0 MPa	ASTM D638
Flexural Modulus ³	181000 psi	1250 MPa	ASTM D790
Flexural Strength ³	5080 psi	35.0 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.126 in (3.20 mm), Injection Molded	2.3 ft·lb/in	130 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Annealed, 0.126 in (3.20 mm)	212 °F	100 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	> 1.0E+12 ohms	> 1.0E+12 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.031 in (0.8 mm))	V-0	V-0	Internal Method

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 185 °F	80 to 85 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Processing (Melt) Temp	392 to 464 °F	200 to 240 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Injection Notes	
Injection Pressure: MED-HIGH	
Hold Pressure: MED-HIGH	
Screw Speed: MODERATE	
Back Pressure: LOW	

Notes

¹ Typical values are not to be construed as specifications.

² 2.0 in/min (50 mm/min)

³ 0.051 in/min (1.3 mm/min)



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